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for preparing for a  
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warning, bad radiator.  
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Clutch -  
Transmission  
Diagram

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M56/58 Stronger Gear  
Set Automatic

Transmission, How it  
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Automatic Transmission  
To A Standard Shift

How to Replace a  
Clutch in Your Car 10  
Min Automatic

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Transmission Fluid  
Flush + Replacement  
(Most Cars)

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How to Install a Short  
Throw Shifter Volvo 850  
T-5R AWD Swap -  
M58 Transmission  
From Norway (Big 23  
Spline) ~~Can Changing  
your Transmission Fluid  
Cause Damage?~~

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Volvo 850 T-5R AWD  
Swap - Billet Angle  
Gear Case Prototype



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swap installation intro

for Volvo P80 cars, 850,

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Volvo 850 (1993-1997)

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Transmission Diagram

WIRING DIAGRAM.

Fig. 11: Volvo 850

Transaxle Wiring

Diagram (AW50-42LE)

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Volvo 850 automatic  
transmission diagnosis &  
wiring diagram

Fig. 4: Shift Interlock  
System Wiring Diagram  
(1995-96 850) Fig. 5:

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Manual Transmission Diagram  
Shift Interlock System  
Wiring Diagram (1995  
940) Fig. 6: Shift  
Interlock System Wiring  
Diagram (1995-96 960)

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## Transmission Diagram

Volvo 850 automatic  
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AUTO TRANS  
DIAGNOSIS -

AW50-42LE 1995

Volvo 850 1995

AUTOMATIC  
TRANSMISSIONS

Volvo AW50-42LE

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Electronic Controls 850

APPLICATION  
TRANSMISSION  
APPLICATIONS

Vehicle Model

Transmission Model

850 AW50-42LE

NOTE: Overhaul

information or

specifications are not

available indicating

transaxle manual valve

gear position KEY

INTERLOCK

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SYSTEM Volvo 850  
System Wiring ...

Transmission  
Diagram

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Diagram

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850 pg. 8:13 Automatic  
transmission fluid Check  
the oil level as follows:  
Park the car on a level  
surface with the engine  
idling . Slowly move the  
gear selector lever



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through all the shift positions and then to position P. Wait 3 minutes before checking the oil level.

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1993-96

## MAINTENANCE

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Information 1993-96

850 Sedan 1994-96 850

Turbo Sedan 1995-96

850 T-5R Turbo Sedan

1994-96 850 Wagon

1994-96 850

Sportswagon 1995-96

850 T-5R Turbo

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and the related fluid  
capacities, fluid  
specifications and labor  
times for major service  
intervals, see  
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manual transmission.  
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SYSTEM WIRING  
DIAGRAMS 1995

Volvo 850 1995 System  
Wiring Diagrams Volvo  
- 850 AIR

CONDITIONING

2.3L 2.3L Turbo, Air  
Conditioning Circuits (1

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Air Conditioning  
Circuits, Auto A/C (2 of  
2) 2.4L, Air  
Conditioning Circuits,  
Manual A/C ANTI-  
LOCK BRAKES. Anti-  
lock Brake Circuits  
ANTI ...

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Volvo 850 System  
Wiring Diagrams -  
Transmission  
Volvo Owners Club  
Diagram

Completed my manual transmission swap on my '95 Volvo 850 T-5R. It was a solid 3 day job with 2 people. Would have been easier if I would have dropped the sub frame on the ground or pull the engine and transmission out of the top together.



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We had the car on jack stands and lowered the sub frame. Since the swap, my city gas mileage has gone up about 20%. I had the car tuned to the '98 T5M tune ...

Volvo 850 T-5R  
manual transmission  
swap completed...

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850 pg. 4:6 Manual

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## Manual Shift

positions Depress the clutch pedal completely when changing gears.

Remove your foot from the clutch pedal while driving. Overdrive (5th gear) should be used as often as possible to help improve fuel economy.

This gear can be engaged at speeds above approx.

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SYSTEM WIRING  
DIAGRAMS. 1995

Volvo 850. 1995 System  
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overview of all wiring  
diagrams for the Volvo  
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diagram can be found in the service & repair manual of the part that you 're looking for.

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The automatic transmission in my Volvo 850 turbo had over 190k, it worked fine mostly, but hesitate to shift above 5000rpm.

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Since I had the manual transmission, shifter, cables, pedal for at least 5-6 years and collecting dust, I thought I'd finally do the manual swap this year. Nice Job! It's not always easy installing a factory option after ...

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