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The separation steps are as follows: Separation Step Products Distillation Distillate: all C4s, methanol Bottoms: 99 wt% MTBE L/L Extraction with water Extract: methanol, water Raffinate: C4s Distillation Distillate: methanol to recycle Bottoms: water for recycle Exercise 1.6(c) Subject: Conversion of propylene to butene-2s.

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