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This handbook is a summary of the technical data from API Spec. 5 DP Latest Edition, API 7-1 and 7-2 Latest Edition, API RP 7G Latest Edition, etc., for the purpose of easier application in the field. NOV® Grant Prideco® has produced this handbook for general information only.

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your drilling operation.

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The Drilling Assembly Handbook is broken down into eleven (11) major sections, as described in the table of contents. A detailed index is provided starting on page 179. The topics in the index will give the page numbers of information relating to specific drilling problems which you might face on the rig floor.

DRILLING ASSEMBLY HANDBOOK - OIL SPACE

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We have included useful information about the rotary shouldered connections (pins and boxes) that are used on every drill stem member. In this section, however, we are primarily interested in

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the...

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2001 by Oil and Gas Learning*

...

Rotary Shouldered Connection
Interchange List Common Name
Pin Base Diameter (Tapered)
Threads Per in. Taper Thread
FormS Same As Or Style Size
in./ft Interchanges With
Internal Flush (IF) 2-3/8"
2.876 42 V-0.065 (V-0.038
rad) 2-7/8" Slim Hole NC 26

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Gagemaker's Joint Strength System (JSSTM) is a revolutionary breakthrough in accurately gauging the quality of both new and used rotary shouldered connections. It's now possible to avoid broken connections by identifying thread damage before it's visually apparent and

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unfortunately too late.

*Rotary Shouldered Connection
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new and used rotary
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thread damage before it's
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*Rsc Thread Training /
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A generous and thorough
application of high-quality
thread dope (40% to 60% by
weight metallic zinc minimum
for drill collars or thread

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compound for rotary-shouldered connections) will help minimize galling. New connections that have not received factory make-and-break should be "walked in" with chain tongs.

Care and Maintenance of Rotary-Shouldered Connections

Addendum 1 to Specification for Threading and Gauging of Rotary Shouldered Thread Connections Summary of changes Clause 3: Delete reference to API Spec 7, include reference to API Spec 5DP. Table 1, Column 9, Change tolerance on LPC from 0/-3 to 0/-3,18 Table 1, footnote (c), Replace -5 mm

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with 0/ -5 mm Figure 7 (b),
Replace as shown [decrease
groove depth from 6,4 (0.25)
to 1,6 (0.062)]

Specification for Threading and Gauging of Rotary ...

demonstrated the beneficial effects of cold working the thread roots of rotary shouldered connections. It is recommended that, where fatigue failures at points of high stress are a problem, cold working be provided. If threads are cold worked, they shall be gauged to API Spec 7 requirements before cold working. 4 Gauge standoff will change after cold working of threads, and may

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result in ...

*Specification for Rotary
Drill Stem Elements*

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Looks at the causes of common shoulder and arm problems and offers step-by-step photographs for exercises designed to build strength, improve flexibility, prevent injury, and speed up recovery.

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Live pain free once again with this proven guide designed to help you easily treat and prevent injuries like frozen shoulder, rotator cuff, tendinitis, and dislocation right from your own home. Millions of people suffer from debilitating shoulder problems every year. But with this user-friendly guide, you can begin to understand the causes for common shoulder conditions and then learn the steps you need to take to heal your body. Healthy Shoulder Handbook features 100 easy-to-follow exercises with step-by-step photos for

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treating common shoulder injuries and ending chronic pain, fast. This handbook is the perfect resource to help you: Build shoulder strength Improve flexibility Speed up recovery Prevent injury

Healthy Shoulder Handbook

also features specially designed stretching programs to reverse or alleviate the strain from high-risk sports and occupations, including construction work, desk jobs, tennis, golf and more. By following the steps in this book, you'll be able to quickly get back to your daily routines—pain free!

Petroleum engineering now has its own true classic

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provide a reliable source of engineering and reference information for analyzing and solving problems. It also reflects the growing role of natural gas in industrial development by integrating natural gas topics throughout both volumes. More than a dozen leading industry experts—academia and industry—contributed to this two-volume set to provide the best , most comprehensive source of petroleum engineering information available.

This handbook reflects the petroleum engineering profession as a mature

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safety. The sections on natural gas have been updated with new sections on natural gas liquefaction processing, natural gas distribution, and transport. Additionally there are updated and new sections on offshore equipment and operations, subsea connection systems, production control systems, and subsea control systems. Standard Handbook of Petroleum and Natural Gas Engineering, Third Edition, is a one-stop training tool for any new petroleum engineer or veteran looking for a daily practical reference. Presents new and updated sections in drilling

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and production Covers all calculations, tables, and equations for every day petroleum engineers Features new sections on today's unconventional resources and reservoirs

Handbook of Materials Failure Analysis: With Case Studies from the Oil and Gas Industry provides an updated understanding on why materials fail in specific situations, a vital element in developing and engineering new alternatives. This handbook covers analysis of materials failure in the oil and gas industry, where a single failed pipe can result in

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devastating consequences for people, wildlife, the environment, and the economy of a region. The book combines introductory sections on failure analysis with numerous real world case studies of pipelines and other types of materials failure in the oil and gas industry, including joint failure, leakage in crude oil storage tanks, failure of glass fibre reinforced epoxy pipes, and failure of stainless steel components in offshore platforms, amongst others. Introduces readers to modern analytical techniques in materials failure analysis Combines foundational knowledge with

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