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SAFETY

PRECAUTIONS Preface

Safety precautions

relating to the CNC unit

(in t he remainder of this

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manual, referred to  
simply as the NC unit)  
that is provided in this  
machine are explained  
below.

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program data is correct, errors in the system settings may cause the machine to operate in unexpected places and the workpiece to abruptly move out from the machine in the event of contact with the tool.

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INTRODUCTION This  
manual contains  
information for post  
processor to create  
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can be used as an  
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manual. This manual  
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INTEGREX i-series, and  
VORTEX i-series. Page 8  
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makes it easy for  
operators to generate  
CNC programs for basic  
turning, milling, drilling  
and tapping operations.  
The control incorporates

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a wide variety of  
advanced CNC  
programming functions  
that allow it to offer  
complete ease of use and  
ensure high-speed, high-  
accuracy CNC  
machining performance.

### Mazatrol SmoothC -

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to assist experienced  
personnel on the

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ensure high-speed, high-accuracy CNC machining performance.

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### John Hart

hei friends, we have few mazak machines and our operators are well verse with mazatrol programming. in one of our st40 integrex with t32-3 controller it has additional option eia/iso

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programming. now the  
factory head wants to run  
a program with iso.  
mazatrol is a simple  
programming where as  
we do not have any idea  
as how to call the turning  
tool and milling tool as  
lot of m-codes are  
required .

Virtual Manufacturing

*Page 32/72*



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presents a novel concept of combining human computer interfaces with virtual reality for discrete and continuous manufacturing systems. The authors address the relevant concepts of manufacturing engineering, virtual reality, and computer science and engineering, before embarking on a description of the

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Virtual Manufacturing is  
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description of the  
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embedded systems. Further discussions address the use of augmented reality for developing augmented reality models to control contemporary manufacturing systems and to acquire micro- and macro-level decision parameters for managers to boost profitability of their manufacturing systems. Guiding readers

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through the building of their own virtual factory software, Virtual Manufacturing comes with access to online files and software that will enable readers to create a virtual factory, operate it and experiment with it. This is a valuable source of information with a useful toolkit for anyone interested in virtual manufacturing, including

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America's industrial base,  
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eroded. During such times of stress it is tempting to create scapegoats in order to rationalize shortcomings. Much is heard about the Japanese in this regard. How they have contributed to the deterioration of specific segments of American industry, how jobs in the U. S. are being lost to foreign competition, and

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how the resulting trade deficit will be the downfall of us all. Much of this rhetoric has been directed against the Japanese automobile manufacturers and the Japanese electronic industry, which has been accused of "dumping" product into the United States. It was not until Japan unveiled its plan to build the multi-billion

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project that Japanese  
restrictive bidding  
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