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It explains the underlying science of welding, brazing, and soldering, emphasizing how chemistry, physics, and metallurgy affect weldment properties and performance. The volume covers nearly 30 of the most common joining methods, describing process parameters, advantages and limitations, and equipment requirements.

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This volume, like the others preceding it, is a voluntary effort by the members of the Welding Handbook Committee, the Welding Handbook Volume 1 Committee, and the Chapter Committees. Each chapter is reviewed by members of the American Welding Society's Technical Activities Committee (TAC), Safety and Health Committee (SHC), and other specialists.

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